Tray Sealer

30 Series
TD30M

Performance Output
Units sealed at speeds up to 30 cpm

Applications
fresh, frozen, & prepared foods
produce
consumer goods

Style
Drum seal

Film Types
Polypropylene
Polyester
Perforated

Technical Specifications
Performance Output
Up to 30 cpm

Dimensions
Machine Size (Approx.)
Length 74"
Width 26"
Height 56"

Infeed Conveyor
Length 22"
Height above floor 36"

Product Discharge
Stainless steel ramps

Weight
450 lbs base machine

Utility Connection
Electric
110-120V, 1PH, 60Hz

Packaging Specifications
Maximum Package Size
Length 10"
Width 10.5"
Height 3"

Wrapping Material
Max. Film Width 10.5"
Max. Film Roll Diameter 13"

Heated Seal Drum
Coated non-stick Aluminum
Consistent heat transfer
Solid state heat controller
Quick recovery

Standard Features
Solid state heat control
Left-to-right product flow, facing the control panel
Quick-change tray holders
Stainless steel covers
Casters
Food contact approved conveyor

Optional Features
Gas Purge
Film perforating roll assembly
Automatic air opening and closing seal drum (requires compressed air, 1CFM @ 80PSI)
Shallow tray lift assembly
Wash-down drive motor

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Overview
The 30 Series is our most compact automatic tray sealer, packing performance into a small footprint. This model is ideal for applications requiring high output from a small physical space.

The TD30M accommodates film widths up to 10.5”. This versatile tray seal handles a wide range of container sizes with the pop-out interchangeable tray pallets. The tool-free, quick change tray pallets are manufactured from 3/4” aluminum plate! Utilize the TD30M’s dual-lane capacity to seal smaller containers two at a time. The seal drum temperature is continually monitored by a thermocouple and consistent temperature is maintained with a solid state controller.

Casters and a 110-volt electrical supply make the TD30M portable and flexible in operating the machine in a convenient location. The stainless steel and aluminum construction is ideal for strict sanitary applications.

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**Standard Features**

<table>
<thead>
<tr>
<th>Model</th>
<th>Drive</th>
<th>Electric Supply</th>
<th>CPM</th>
<th>Seal Style</th>
<th>Food Safe</th>
<th>Feed Space</th>
</tr>
</thead>
<tbody>
<tr>
<td>TD30M</td>
<td>mechanical (M)</td>
<td>1/8 HP DC, 110–120V, 1PH, 60Hz</td>
<td>30</td>
<td>●</td>
<td>●</td>
<td>22”</td>
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</tbody>
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**Optional Accessories**

Lazy Susan (rotary turn table)
Adjustable side table
Spare parts kit