



### Usage Guide

- Machine settings should be 180°C / 350°F with a 0.5sec dwell time.
- If you are running with an increased dwell time that's fine and we would ask to lower the temperature of the seal head. Trial and error between dwell and temperature.
- Typically, our film runs at a lower temps. Remember when running our films, you are not trying to create a peel seal to the tray, quite the opposite in fact. The bottom part of the laminated film will weld to the tray Surface. The top layer will peel from the bottom layer