

Horizontal Flow Wrapper

AmeriPak®

High Performance Packaging Machines

Series 150

H250
H150M
HS250
HS150M

Performance Output

Units wrapped and sealed
at speeds up to **250 ppm**



H250 (shown)

Applications

fresh, frozen, & prepared foods
produce
consumer goods

Style

extended end seal (crimp)
[H250, H150M]
bead seal
[HS250, HS150M]

Film Types

polyester
polypropylene
printed or clear film
perforated film

Technical Specifications

Performance Output

Up to 250 ppm
—based on a 6" bag run in
a 2-up configuration

Dimensions

Machine Size (Approx.)
Length 151"
Width 41"
Height 65"

Infeed Conveyor

Length 94"
Feed Space 54"
Height above floor 37"

Product Discharge

Conveyor 24" Standard
48" Optional

Weight

1200 lbs base machine

Utility Connection

Electric
230V, 3PH, 60Hz
Air

HS250: 2CFM @ 80 PSI

HS150: 2CFM @ 80 PSI

Packaging Specifications

Maximum Package Size

(Not tolerated simultaneously)
Length 4" – 16"
Width 1/2" – 9"
Height 2 5/8" Standard
4" Optional

Wrapping Material

Max. Roll Diameter 13"
Max. Roll Width 20" Standard
30" Optional

Fin Seal Assembly (length seal)

First set Pulling
Second set Sealing
Third set Pulling / Fold over

End Crimper (cross seal)

1-up x 8" wide Standard
1-up x 10" & 12" wide Optional

Standard Features

Touch screen monitor
Program up to 15 products
Available in both left-to-right and
right-to-left product flow
Powder coated frame
Stainless steel covers
Food contact approved
conveyor
Overload clutch on crimpers

Optional Features

USDA-compliant infeed conveyor
Relieved upper crimper shaft
2-up end crimper
Roller rider conveyor
Dual parent roll
Extended infeed sections
Dual pitch infeed conveyor
Stainless steel frame & shafts
Printer / code date interface
Electric eye film registration
No product – No bag
No gap – No seal
Air opening and closing heated
fin wheels (requires compressed
air, 1 CFM @ 80 PSI)

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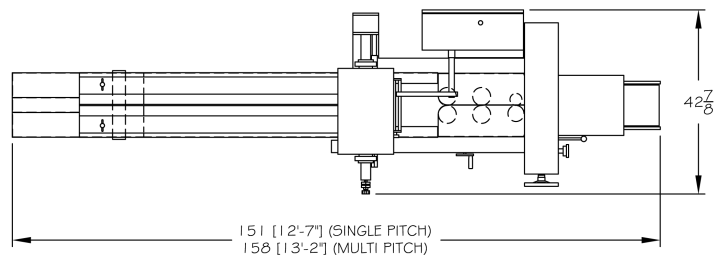
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Horizontal Flow Wrapper

Series 150

Built to last, Wide range of product sizes,
Easy changeover



Overview

AmeriPak's exceptionally adaptable Series 150 is designed for easy operation. A cantilevered self-centering parent roll backstand is conveniently located above the adjustable or fixed former.

Unique to the Series 150 is a generous product size range including a wide film capacity backstand and end crimper which allows greater product size flexibility. Our heavy duty end crimper drive assures high performance end sealing and cut-off.

The Series 150 is easily customized to meet specific packaging needs and is available in right or left hand configurations.

H250 Horizontal Flow Wrapper

A 10" color touch screen allows pre-programming the product setup, making changeover a snap and requiring no tools for most sizes. Also available as a shrink wrapper. The shrink version requires compressed air (2 CFM @ 80PSI).

H150M Horizontal Flow Wrapper

The H150M's unique EZ-SET end crimper phasing control allows the operator to position the crimper between products during initial setup, then easily fine tune the setting—all while the machine is running. Most size changes do not require tools. It is powered by a robust 1 HP AC drive motor with plenty of reserve power to drive feeding devices and other accessories. Also available as a shrink wrapper. The shrink version requires compressed air (2 CFM @ 80PSI).



Quick Changeover | Simple machine control layout and adjustable former.

Standard Features

Model	Drive	PPM	Touch Screen	Seal Style		Food Safe	Feed Space
				Crimp	Bead		
H250	servo	250	●	●		●	54"
H150M	mechanical (M)	150	●	●		●	54"
HS250	servo	250	●		●	●	54"
HS150M	mechanical (M)	150	●		●	●	54"

Optional Accessories

Lazy Susan (rotary turn table)
Adjustable side table
Spare parts kit

AmeriPak®

Request for Quote

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Memberships

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