Tray Sealer

30 Series
TD30M

Performance Output
Units sealed at speeds up to 30 cpm

Applications
- fresh, frozen, & prepared foods
- produce
- consumer goods

Style
- drum seal

Film Types
- polypropylene
- polyester
- perforated

Technical Specifications

Performance Output
Up to 30 cpm

Dimensions
Machine Size (Approx.)
- Length: 74”
- Width: 26”
- Height: 56”

Infeed Conveyor
- Length: 22”
- Height above floor: 36”

Product Discharge
- Stainless steel ramps

Weight
450 lbs base machine

Utility Connection
Electric
110–120V, 1PH, 60Hz

Packaging Specifications

Maximum Package Size
- Length: 10”
- Width: 10.5”
- Height: 3”

Wrapping Material
- Max. Film Width: 10.5”
- Max. Film Roll Diameter: 13”

Heated Seal Drum
- Coated non-stick Aluminum
- Consistent heat transfer
- Solid state heat controller
- Quick recovery

Standard Features
- Solid state heat control
- Left-to-right product flow, facing the control panel
- Quick-change tray holders
- Stainless steel covers
- Casters
- Food contact approved conveyor

Optional Features
- Gas Purge
- Film perforating roll assembly
- Automatic air opening and closing seal drum (requires compressed air, 1CFM @ 80PSI)
- Shallow tray lift assembly
- Wash-down drive motor

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Overview
The 30 Series is our most compact automatic tray sealer, packing performance into a small footprint. This model is ideal for applications requiring high output from a small physical space.

The TD30M accommodates film widths up to 10.5". This versatile tray seal handles a wide range of container sizes with the pop-out interchangeable tray pallets. The tool-free, quick change tray pallets are manufactured from 3/4" aluminum plate! Utilize the TD30M’s dual-lane capacity to seal smaller containers two at a time. The seal drum temperature is continually monitored by a thermocouple and consistent temperature is maintained with a solid state controller.

Casters and a 110-volt electrical supply make the TD30M portable and flexible in operating the machine in a convenient location. The stainless steel and aluminum construction is ideal for strict sanitary applications.

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Optional Accessories
Lazy Susan (rotary turn table)
Adjustable side table
Spare parts kit