

THE PLATINUM PACKAGING GROUP

PLATSEAL EVA

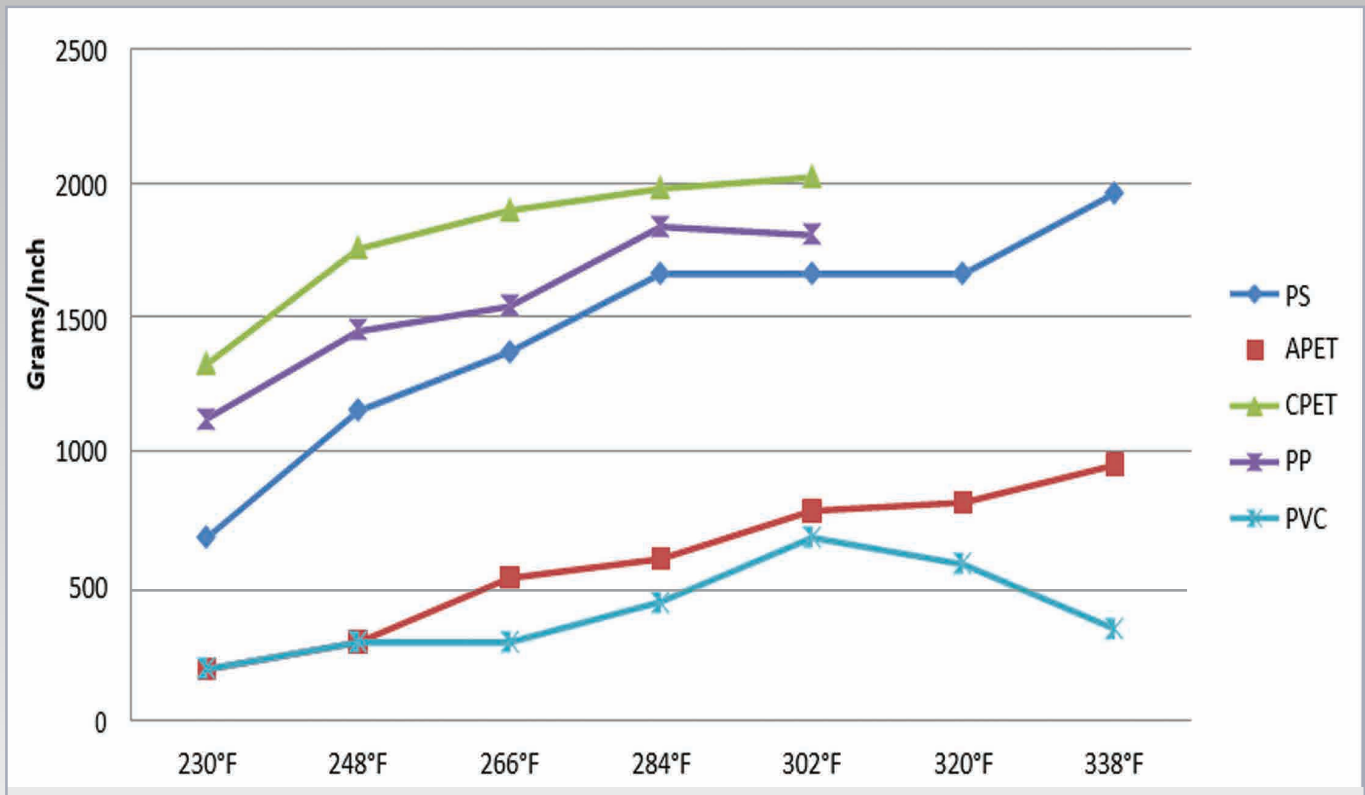
Lidding Films Laminated & Coated

PLATSEAL EVA SEAL STRENGTH/TEMPERATURE CHART

GRAMS/INCH

| SUBSTRATE | 230 °F | 248 °F | 266 °F | 284 °F | 302 °F | 320 °F | 338 °F |
|-----------|--------|--------|--------|--------|--------|--------|--------|
| PS | 68C | 1150 | 1370 | 1660 | 1660 | 166C | 1660 |
| APET | 17C | 290 | 530 | 600 | 780 | 81C | 950 |
| CPET | 1325 | 1754 | 1897 | 1987 | 2020 | | |
| PP | 1122 | 1448 | 1540 | 1836 | 1805 | | |
| PVC | 19C | 290 | 290 | 440 | 680 | 58C | 34C |

Note: Results Are Based On A 1 Second Dwell Time With a Platen Head Sealing Machine.



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GROUP

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